

Date: Friday, 8/3/2007 6:59:02 AM  
User: Jean-Luc Menard

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : X-BOLT SPACER  
Job Number : 33824  
Estimate Number : 12321  
P.O. Number : N/A Part Number : D34901  
This Issue : 8/3/2007 S.O. No. : N/A Drawing Number : D3490 REV A  
Prsht Rev. : NC Project Number : N/A  
First Issue : N/A Type : MACHINED PARTS Drawing Revision : A  
Previous Run : 32658 Material : N/A  
Written By : Due Date : 8/10/2007 Qty: 350 Um: Each  
Checked & Approved By :  
Comment : Est Rev:A New Issue 06-03-03 JLM

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 M6061T6T0500W049 6061-T6 Tube .500 x.049W



Comment: Qty.: 0.2793 f(s)/Unit Total : 97.7550 f(s)

6061-T6 Tube .500 x.049W

(M6061T6T0.500W.049)

Batch: 1105283 105283

20 07/08/17

2.0 HARDINGE

HARDINGE CNC LATHE SMALL



Comment: HARDINGE CNC LATHE SMALL

1-TURN AS PER FOLIO FA628 & DWG D3490

FOLIO REV: 11

DWG REV: 11

2-DEBURR AS REQUIRED

20 07/08/17 (295)

55 DJP 07/08/18

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



Comment: INSPECT PARTS AS THEY COME OFF MACHINE

20 07/08/17 (295)

55 DJP 07/08/18

4.0 QC8

SECOND CHECK



Comment: SECOND CHECK

51 07/08/18

5.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location:

07/08/20 358

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: X-BOLT SPACER

Job Number: 33824

Part Number: D34901

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC21

FINAL INSPECTION/W/O RELEASE



358

Comment: FINAL INSPECTION/W/O RELEASE

2007/08/21

Job Completion

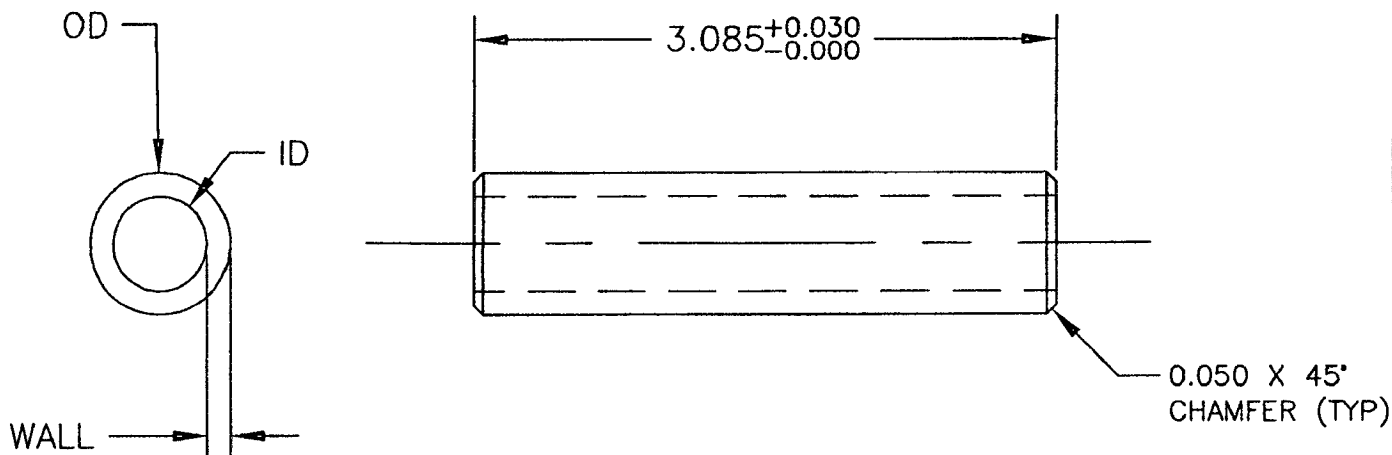


U 07-08-20





DESIGN <i>PH</i>	DRAWN BY <i>PH</i>	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3490	REV. A SHEET 1 OF 1
DATE 06.01.04		TITLE CROSS BOLT SPACER	SCALE NTS
A	06.01.04	NEW ISSUE	



**D3490-1/-3/-5 CROSS BOLT SPACER PARTS LIST**

PART NUMBER	OD	WALL	ID (REF)	MATERIAL SPEC
D3490-1	0.500	0.049	0.402	M6061T6T0.500W.049
D3490-3	0.750	0.080	0.591	M6061T6R0.750
D3490-5	0.313	0.058	0.197	M6061T6T0.313W.058

**D3490-1/-3/-5 CROSS BOLT SPACER**

- 1) MATERIAL: ALUMINUM 6061-T6 (QQ-A-200/8 OR QQ-A-225/8)
- 2) ALL DIMENSIONS ARE IN INCHES
- 3) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

RELEASED  
06-02-07

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